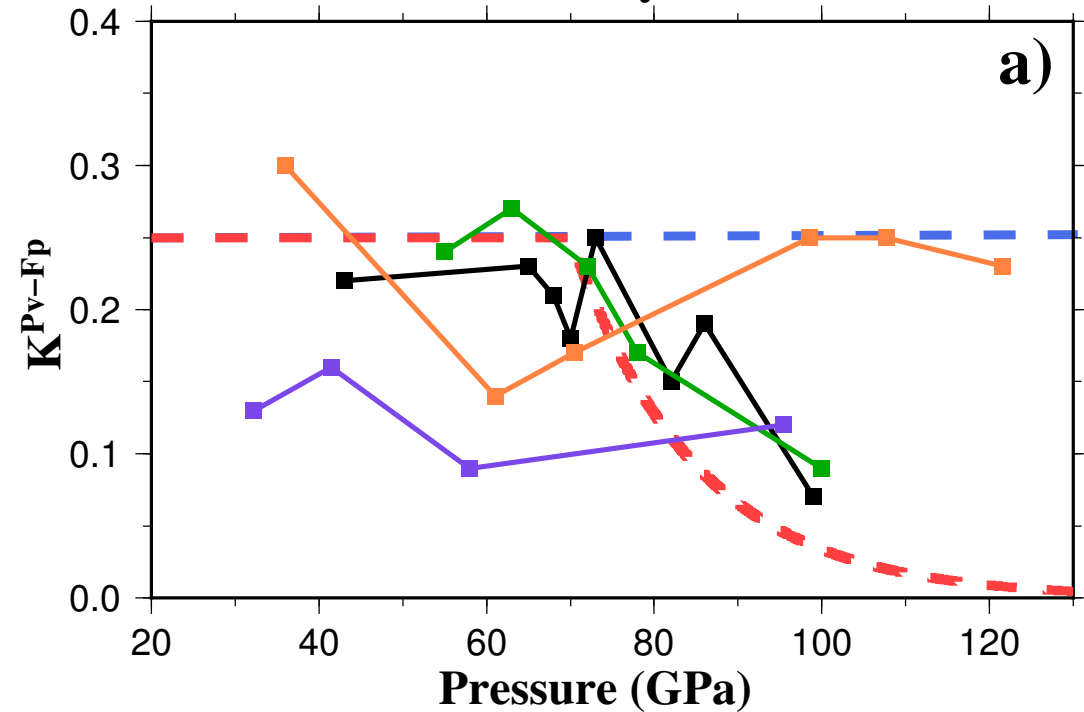


Al-free system**Al-bearing system**